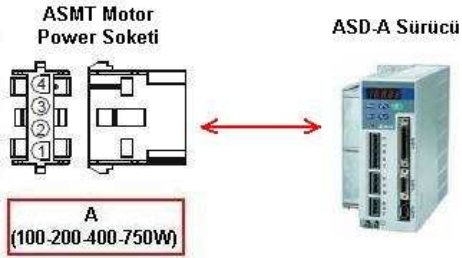
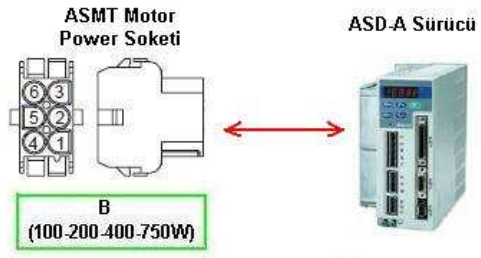
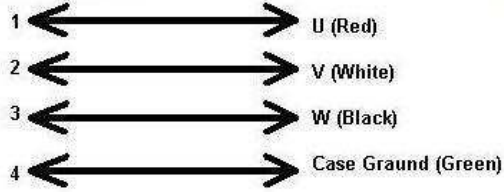


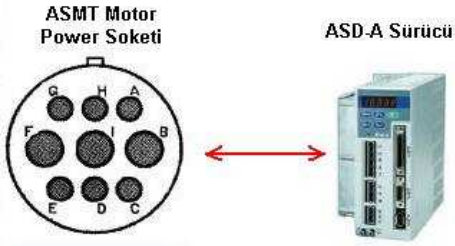
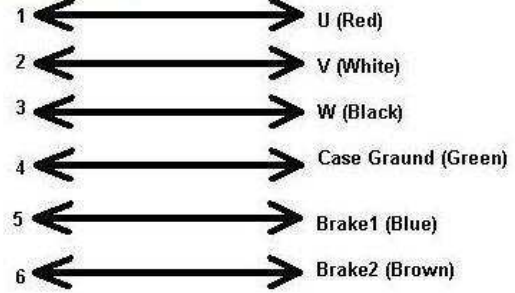
## ASD-A&A+ SERİSİ MOTOR-SÜRÜCÜ BAĞLANTISI



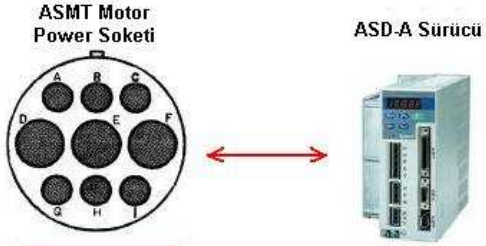
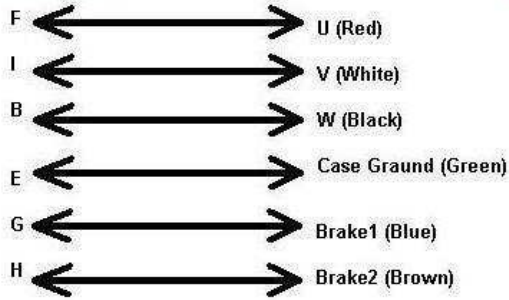
**A**  
(100-200-400-750W)



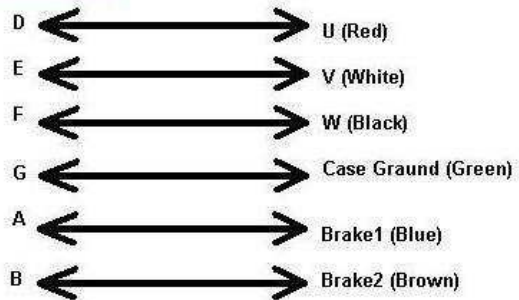
**B**  
(100-200-400-750W)



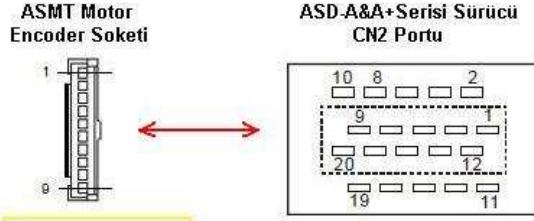
**C**  
(1-1,5-2-3kW)



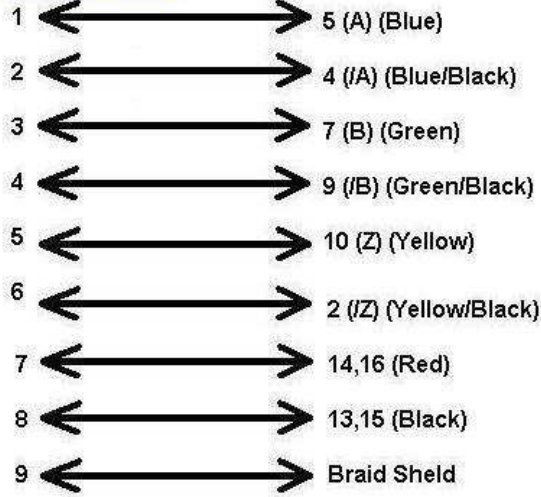
**D**  
(1-1,5-2-3kW)



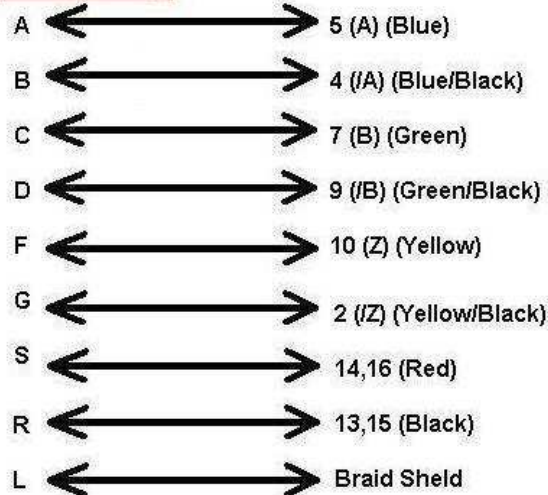
## ASD-A&A+ SERİSİ ENCODER-SÜRÜCÜ BAĞLANTISI



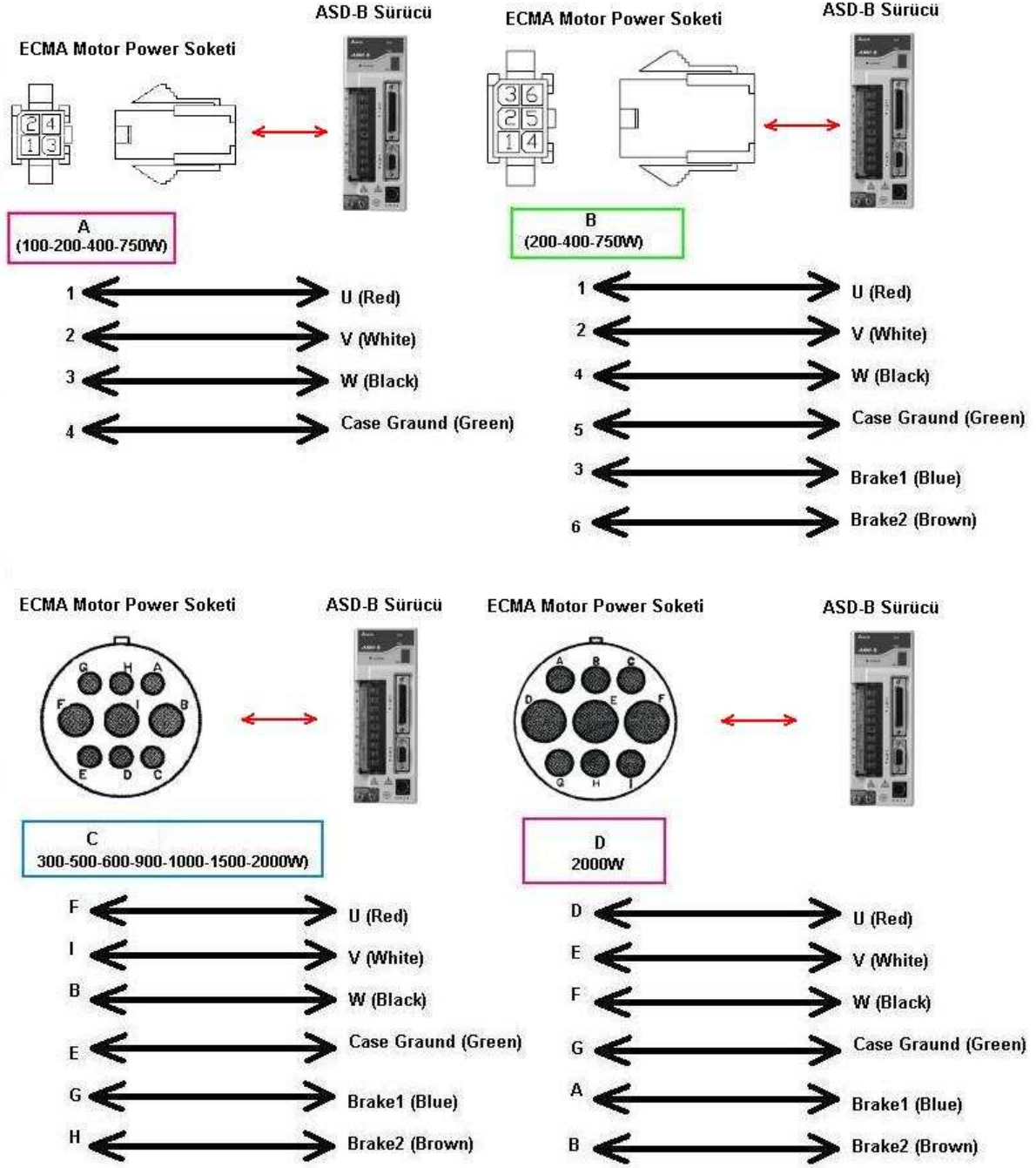
**A**  
(100-200-400-750W)



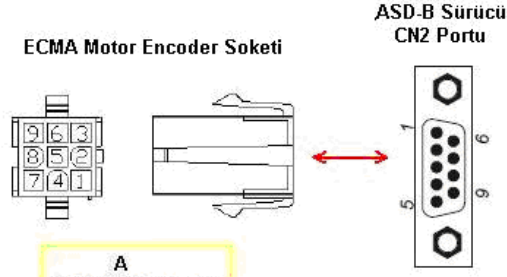
**B**  
(1-1,5-2-3-4,5kW)



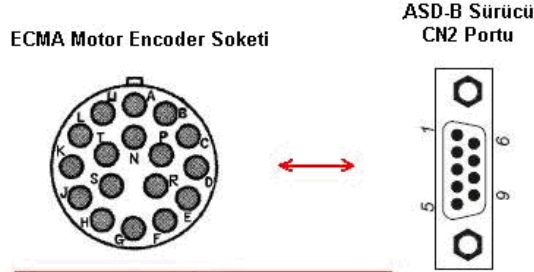
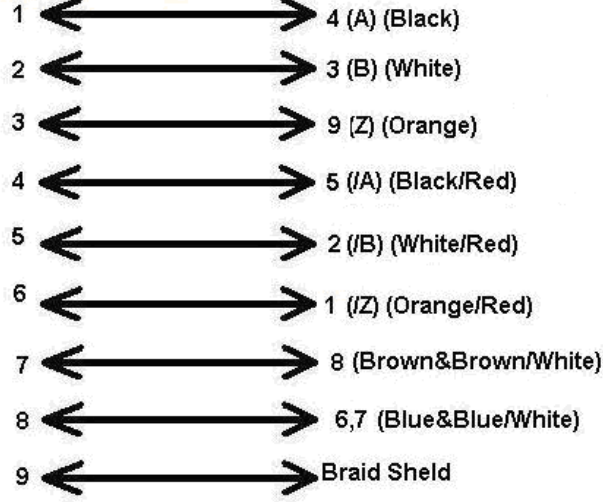
## ASD-B SERİSİ MOTOR-SÜRÜCÜ BAĞLANTISI



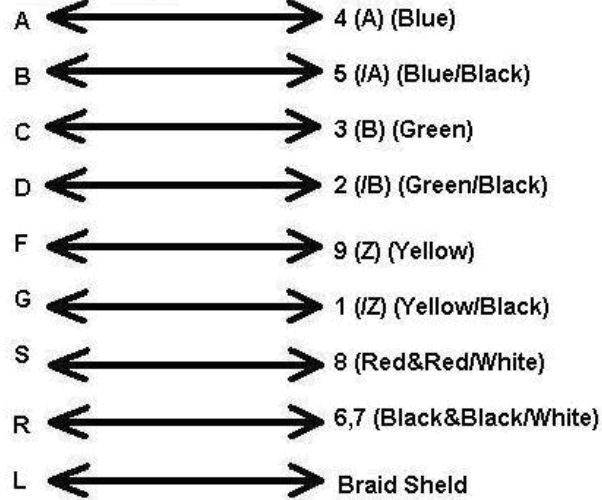
## ASD-B SERİSİ ENCODER-SÜRÜCÜ BAĞLANTISI



**A**  
(100-200-400-750W)




**B**  
(300-500-600-900-1000-1500-2000W)

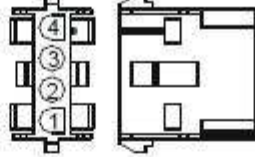
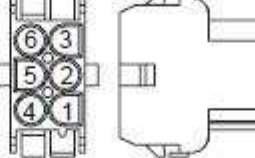
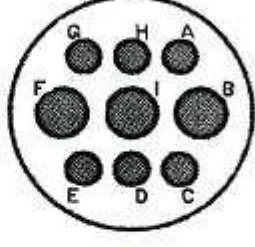
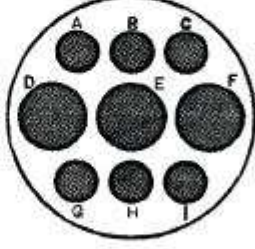


## ASD-A&A+SERİSİ BAĞLANTI ŞEKİLLERİ

### ASD-A&A+ Serisi Servo Sürücü Konnektör ve Terminal Bağlantıları

Terminal Identification	Terminal Description	Notes	
L1, L2	Control circuit terminal	The servo Control Circuit requires an independent 220V single-phase VAC supply.	
R, S, T	Main circuit terminal	The Main Circuit Terminal is used to supply the servo with line power. If a single-phase supply is used connect the R and S terminals to power. If 3-phase, connect all three R, S, & T terminals. To provide Control Circuit power two jumpers can be added from R and S to L1 and L2.	
U, V, W FG	Servo motor output	Used to connect servo motor	
		Terminal Symbol	Wire Color
		U	Red
		V	White
		W	Black
FG	Green		
P, D, C	Regenerative resistor terminal	Internal resistor	Ensure the circuit is closed between P and D, and the circuit is open between P and C.
		External resistor	Connect regenerative resistor to P and C, and ensure an open circuit between P and D.
P, N	P: Main circuit (+) terminal N: Main circuit (-) terminal	Braking unit is suitable for 2kW and above models. When using braking unit, ensure to connect (+) terminal of the braking unit to P, main circuit (+) terminal of the servo drive, and connect (-) terminal of the braking unit to N, main circuit (-) terminal of the servo drive. The braking unit is an optional part. Usually, the braking unit is not necessary. It is used to absorb the large regenerative power that is generated when the external load is much greater than the motor torque.	
 two places	Ground terminal	Used to connect grounding wire of power supply and servo motor.	
CN1	I/O connector	Used to connect external controllers. Please refer to section 3.3 for details.	
CN2	Encoder connector	Used to connect encoder of servo motor. Please refer to section 3.4 for details.	
		ASDA-A Series	
		Terminal Symbol	Wire Color
		A	Blue
		/A	Blue/Black
		B	Green
		/B	Green/Black
		Z	Yellow
		/Z	Yellow/Black
		+5V	Red
GND	Black		
CN2	Encoder connector	ASDA-A+ Series	
		Terminal Symbol	Wire Color
		Line driver SD	Blue
		Line driver /SD	Blue/Black
		Vcc	Red
GND	Black		
CN3	Communication connector	Used to connect PC or keypad. Please refer to section 3.5 for details.	

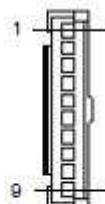
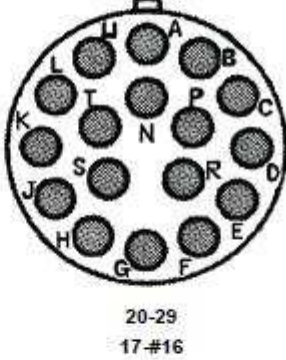
## ASMT Motor Power Kablo Bağlantısı

Servo Drive Power Rating	Motor Part Number Description	U, V, W / Electromagnetic Brake Connector	Terminal Identification
100W	ASMT-01L250A□		A
200W	ASMT-02L250A□		
400W	ASMT-04L250A□		
750W	ASMT-07L250A□		
100W	ASMT-01L250B□		B
200W	ASMT-02L250B□		
400W	ASMT-04L250B□		
750W	ASMT-07L250B□		
1kW	ASMT-10L250□□ ASMT-10M250□□	 <p style="text-align: center;">20-18</p>	C
1.5kW	ASMT-15M250□□		
2kW	ASMT-20L250□□		
3kW	ASMT-30L250□□		
2kW	ASMT-20M250□□	 <p style="text-align: center;">24-11</p>	D
3kW	ASMT-30M250□□		
4.5kW	ECMA-E21835RD ECMA-F21830□S ECMA-F21845□S		

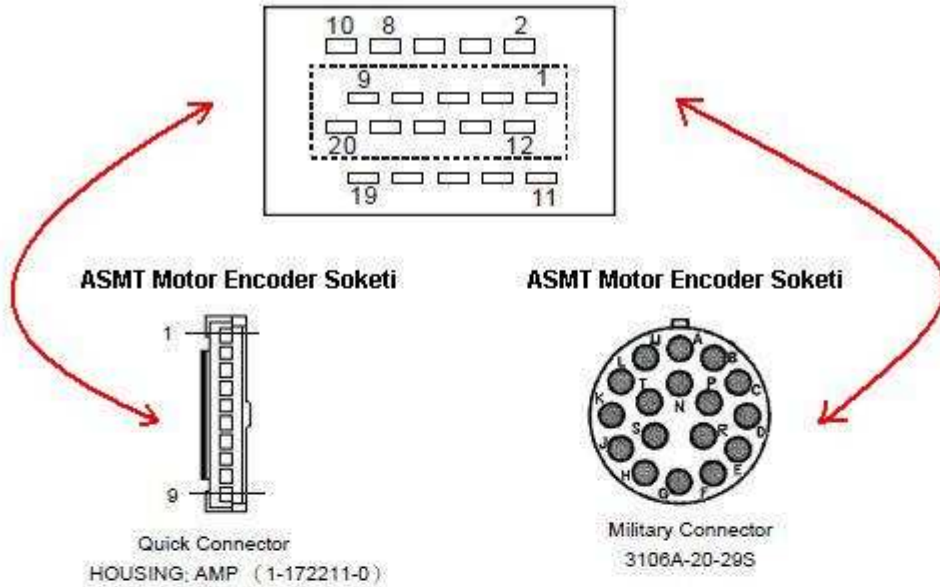
  

Terminal Identification	U (Red)	V (White)	W (Black)	CASE GROUND (Green)	BRAKE1 (Blue)	BRAKE2 (Brown)
A	1	2	3	4	-	-
B	1	2	3	4	5	6
C	F	I	B	E	G	H
D	D	E	F	G	A	B

## ASMT Motor Encoder Bağlantısı

Servo Drive Capacity	Motor Model Name	Encoder Connector	Terminal Identification								
100W	ASMT-01L250□□		A								
200W	ASMT-02L250□□										
400W	ASMT-04L250□□										
750W	ASMT-07L250□□										
1kW	ASMT-10L250□□ ASMT-10M250□□		B								
1.5kW	ASMT-15M250□□										
2kW	ASMT-20L250□□ ASMT-20M250□□										
3kW	ASMT-30L250□□ ASMT-30M250□□										
4.5kW	ECMA-E21835RD ECMA-F21830□S ECMA-F21845□S										
Terminal Identification	A (Blue)			/A (Blue/ Black)	B (Green)	/B (Green/ Black)	Z (Yellow)	/Z (Yellow/ Black)	5V (Red)	GND (Black)	BRAID SHELD
A	1			2	3	4	5	6	7	8	9
B	A			B	C	D	F	G	S	R	L

## ASD-A&A+Serisi CN2 Portu



### ASDA-A Series

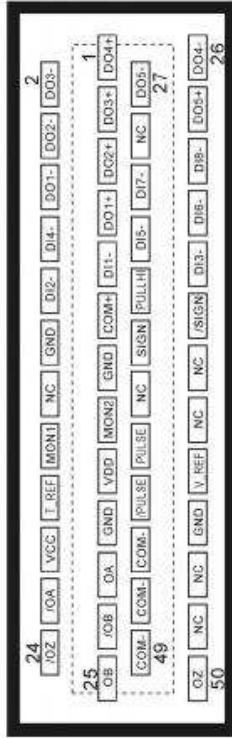
PIN No.	Signal Name	Terminal Identification	Military Connector	Quick Connector	Description
2	/Z phase input	/Z	G	6	Encoder /Z phase output
4	/A phase input	/A	B	2	Encoder /A phase output
5	A phase input	A	A	1	Encoder A phase output
7	B phase input	B	C	3	Encoder B phase output
9	/B phase input	/B	D	4	Encoder /B phase output
10	Z phase input	Z	F	5	Encoder Z phase output
14, 16	Encoder power	+5V	S	7	Encoder 5V power
13, 15	Encoder power	GND	R	8	Grounding
	Shielding	Shielding	L	9	Shielding

### ASDA-A+ Series

PIN No.	Signal Name	Terminal Identification	Military Connector	Quick Connector	Description
4	Line driver /SD	/SD	B	2	Encoder line driver /SD signal output
5	Line driver SD	SD	A	1	Encoder line driver SD signal output
14, 16	Encoder power	+5V	S	7	Encoder 5V power
13, 15	Encoder power	GND	R	8	Grounding
	Shielding	Shielding	L	9	Shielding




## ASD-A&A+Serisi Servo Sürücü CN1 Portu



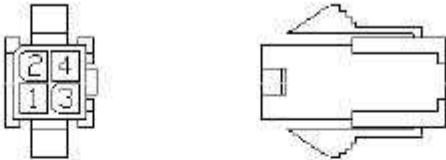
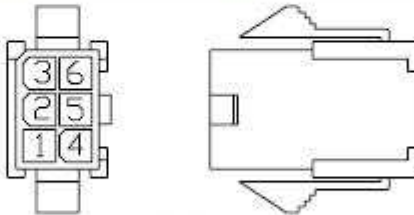
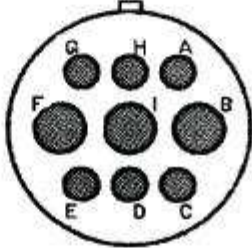
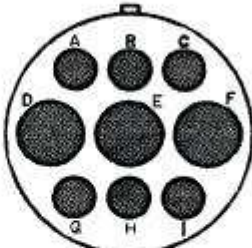
2	DO3-	Digital output	1	DO4+	Digital output	27	DO5-	Digital output	26	DO4-	Digital output
4	DO2-	Digital output	3	DO3+	Digital output	29	/HPULSE	High-speed Pulse input (-)	28	DO5+	Digital output
6	DO1-	Digital output	5	DO2+	Digital output	31	DI7-	Digital input	30	DI8-	Digital input
8	DI4-	Digital input	7	DO1+	Digital output	33	DI5-	Digital input	32	DI6-	Digital input
10	DI2-	Digital input	9	DI1-	Digital input	35	PULL HI	Pulse applied power	34	DI3-	Digital input
12	GND	Analog input signal ground	11	COM+	Power input (12~24V)	37	SIGN	Position sign (+)	36	/SIGN	Position sign (-)
14	NC	No Connection	13	GND	Analog input signal ground	39	NC	No Connection	38	HPULSE	High-speed Pulse input (+)
16	MON1	Analog monitor output 1	15	MON2	Analog monitor output 2	41	PULSE	Pulse input (+)	40	/HSIGN	High-speed position sign (-)
18	T_REF	Analog torque Input	17	VDD	+24V power output (for external I/O)	43	/PULSE	Pulse input (-)	42	V_REF	Analog speed input (+)
20	VCC	+12V power output (for analog command)	19	GND	Analog input signal ground	45	COM-	VDD(24V) power ground	44	GND	Analog input signal ground
22	/OA	Encoder /A pulse output	21	OA	Encoder A pulse output	47	COM-	VDD(24V) power ground	46	HSIGN	High-speed position sign (+)
24	/OZ	Encoder /Z pulse output	23	/OB	Encoder /B pulse output	49	COM-	VDD(24V) power ground	48	OCZ	Encoder Z pulse Open-collector output
			25	OB	Encoder B pulse output	50	OZ	Encoder Z pulse Line-driver output			

## ASD-B SERİSİ BAĞLANTI ŞEKİLLERİ

### ASD-B Serisi Servo Sürücü Konnektör ve Terminal Bağlantıları

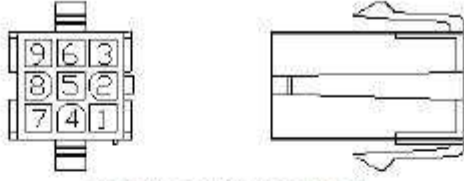
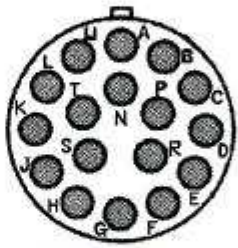
Terminal Identification	Terminal Description	Notes	
R, S, T	Main circuit terminal	The Main Circuit Terminal is used to supply the servo with line power. If a single-phase supply, is used connect the R and S terminals to power. If 3-phase, connect all three R, S, & T terminals.	
U, V, W FG	Servo motor output	Used to connect servo motor	
		Terminal Symbol	Wire Color
		U	Red
		V	White
		W	Black
	FG	Green	
P, D, C	Regenerative resistor terminal	Internal resistor	Ensure the circuit is closed between P and D, and the circuit is open between P and C.
		External resistor	Connect regenerative resistor to P and C, and ensure an open circuit between P and D.
		Only 750W and above servo drives are provided with built-in regenerative resistors. Ensure to leave the circuit closed between P and D when using a built-in (internal) regenerative resistor.	
 two places	Ground terminal	Used to connect grounding wire of power supply and servo motor.	
CN1	I/O connector	Used to connect external controllers. Please refer to section 3.3 for details.	
CN2	Encoder connector	Used to connect encoder of servo motor. Please refer to section 3.4 for details.	
		Terminal Symbol	Wire Color
		A	Black
		/A	Black/Red
		B	White
		/B	White/Red
		Z	Orange
		/Z	Orange/Red
		+5V	Brown & Brown/White
GND	Blue & Blue/White		
CN3	Communication connector	Used to connect PC or keypad. Please refer to section 3.5 for details.	

## ECMA Motor Power Kablo Bağlantısı

Motor Model Name	U, V, W / Electromagnetic Brake Connector	Terminal Identification
ECMA-C30401□S (100W) ECMA-C30602□S (200W) ECMA-C30604□S (400W) ECMA-C30804□7 (400W) ECMA-C30807□S (750W)	 <p style="text-align: center;">HOUSING: JOWLE (C4201H00-2*2PA)</p>	A
ECMA-C30602□S (200W) ECMA-C30604□S (400W) ECMA-C30804□7 (400W) ECMA-C30807□S (750W)	 <p style="text-align: center;">HOUSING: JOWLE (C4201H00-2*3PA)</p>	B
ECMA-G31303□S (300W) ECMA-E31305□S (500W) ECMA-G31308□S (600W) ECMA-G31309□S (900W) ECMA-C31010□S (1000W) ECMA-E31310□S (1000W) ECMA-E31315□S (1500W) ECMA-C31020□S (2000W) ECMA-E31320□S (2000W)	 <p style="text-align: center;">3106A-20-18S</p>	C
ECMA-E31820□S (2000W)	 <p style="text-align: center;">3106A-24-11S</p>	D

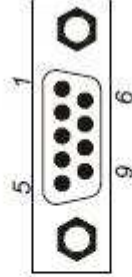
Terminal Identification	U (Red)	V (White)	W (Black)	CASE GROUND (Green)	BRAKE1	BRAKE2
A	1	2	3	4	-	-
B	1	2	4	5	3	6
C	F	I	B	E	G	H
D	D	E	F	G	A	B

## ECMA Motor Encoder Bağlantısı

Motor Model Name	Encoder Connector	Terminal Identification
ECMA-C30401□S (100W) ECMA-C30802□S (200W) ECMA-C30804□S (400W) ECMA-C30804□7 (400W) ECMA-C30807□S (750W)	 <p style="text-align: center;">HOUSING: AMP (1-172181-9)</p>	A
ECMA-G31303□S (300W) ECMA-E31305□S (500W) ECMA-G31306□S (600W) ECMA-G31309□S (900W) ECMA-C31010□S (1000W) ECMA-E31310□S (1000W) ECMA-E31315□S (1500W) ECMA-C31020□S (2000W) ECMA-E31320□S (2000W) ECMA-E31820□S (2000W)	 <p style="text-align: center;">3106A-20-29S</p>	B

Terminal Identification AMP (1-172181-9)	A (Black)	/A (Black /Red)	B (White)	/B (White /Red)	Z (Orange)	/Z (Orange /Red)	+5V (Brown & Brown/White)	GND (Blue & Blue/White)	BRAID SHELD
A	1	4	2	5	3	6	7	8	9
Terminal Identification 3106A-20-29S	A (Blue)	/A (Blue /Black)	B (Green)	/B (Green /Black)	Z (Yellow)	/Z (Yellow /Black)	+5V (Red & Red /White)	GND (Black & Black /White)	BRAID SHELD
B	A	B	C	D	F	G	S	R	L

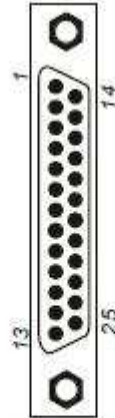
## ASD-B Serisi Servo Sürücü CN2 Portu



**CN2 Terminal Signal Identification**

Pin No	Signal Name	Terminal Identification	Description	Military Connector	Fast Connector	Wire Color
4	A phase input	A	Encoder A phase output	A	A1	Black
5	/A phase input	/A	Encoder /A phase output	B	A4	Black / Red
3	B phase input	B	Encoder B phase output	C	A2	White
2	/B phase input	/B	Encoder /B phase output	D	A5	White / Red
9	Z phase input	Z	Encoder Z phase output	F	A3	Orange
1	/Z phase input	/Z	Encoder /Z phase output	G	A6	Orange / Red
8	Encoder power	+5V	Encoder 5V power	S	A7	Brown & Brown / White
6, 7	Encoder power	GND	Grounding	R	A8	Blue & Blue / White
	Shielding	Shielding	Shielding	L	A9	Shielding

## ASD-B Serisi CN1 Portu



CN1 Terminal Signal Identification

1	D03+	Digital output	14	DI6-	Digital input
2	DO2+	Digital output	15	DI5-	Digital input
3	DI4-	Digital input	16	DO1+	Digital output
4	COM+	DI input common voltage rail	17	DI1-	Digital input
5	DI3-	Digital input	18	DI2-	Digital input
6	T-REF	Analog torque input (+)	19	/SIGN	Position sign (-)
7	VDD	+24V power output (for external I/O)	20	SIGN	Position sign (+)
8	GND	Analog input signal ground	21	/PULSE	Pulse input (-)
9	V-REF	Analog speed input (+)	22	PULSE	Pulse input (+)
10	OA	Encoder A pulse output	23	/OA	Encoder /A pulse output
11	/OB	Encoder /B pulse output	24	OZ	Encoder Z pulse output
12	OB	Encoder B pulse output	25	/OZ	Encoder /Z pulse output
13	COM-	VDD(24V) power ground			